

Federation University ResearchOnline

<https://researchonline.federation.edu.au>

Copyright Notice

This is the post-peer-review, pre-copyedit version of an article published in Engineering with Computers. The final authenticated version is available online at:

<https://doi.org/10.1007/s00366-019-00731-2>

Copyright © Springer-Verlag London Ltd., part of Springer Nature 2019

See this record in Federation ResearchOnline at:

<https://researchonline.federation.edu.au/vital/access/manager/Index>

Engineering with Computers

Assessing cohesion of the rocks proposing a new intelligent technique namely group method of data handling --Manuscript Draft--

Manuscript Number:	EWCO-D-19-00076R1
Full Title:	Assessing cohesion of the rocks proposing a new intelligent technique namely group method of data handling
Article Type:	Original Article
Corresponding Author:	Dieu Tien Bui, Ph.D Ton Duc Thang University Ho Chi Minh city, VIET NAM
Corresponding Author Secondary Information:	
Corresponding Author's Institution:	Ton Duc Thang University
Corresponding Author's Secondary Institution:	
First Author:	Wusi Chen, PhD
First Author Secondary Information:	
Order of Authors:	Wusi Chen, PhD Manoj Khandelwal Bhatawdekar Ramesh Murlidhar Dieu Tien Bui, PhD M. M. Tahir Javad Katebi, PhD
Order of Authors Secondary Information:	
Funding Information:	
Abstract:	<p>In this study, evaluation and prediction of rock cohesion is assessed using multiple regression as well as group method of data handling (GMDH). It is a well-known fact that cohesion is the most crucial rock shear strength parameter, which is a key parameter for the stability evaluation of some geotechnical structures such as rock slope. To fulfill the aim of this study, a database of three model input parameters, i.e., p-wave velocity, uniaxial compressive strength and Brazilian tensile strength and one model output, which is cohesion of limestone samples was prepared and utilized by GMDH. Different GMDH models with neurons and layers and selection pressure were tested and assessed. It was found that GMDH model number 4 (with 8 layers) shows the best performance among all of tested models between the input and output parameters for the prediction and assessment of rock cohesion with coefficient of determination (R²) values of 0.928 and 0.929, root mean square error (RMSE) values of 0.3545 and 0.3154 for training and testing datasets, respectively. Multiple regression analysis was also performed on the same database and R² values were obtained as 0.8173 and 0.8313 between input and output parameters for the training and testing of the models, respectively. The GMDH technique developed in this study is introduced as a new model in field of rock shear strength parameters.</p>
Response to Reviewers:	Response Letter Ref.: EWCO-D-19-00076 Title: Assessing cohesion of the rocks using a new intelligent technique namely GMDH To: Engineering with Computers

Dear Editor,

I would like to thank you for giving us the opportunity to evaluate our paper with your expert and knowledgeable reviewers. The revised format of our paper is now ready based on the comments and advises of reviewers. In the revised manuscript, the changes are shown using red color. Our responses to the comments of reviewers can be seen in the following lines.

- Response to Reviewer #1
- Response to Reviewer #2

Thank you for your time and kind consideration.

Best regards,
Dieu Tien Bui
Corresponding author

Response to the reviewer #1:

Dear Prof. / Dr.

I would like to appreciate your precise comments. Please consider our explanations and clarifications.

In the above paper, the new model of intelligence methods (GMDH) was used to assess the cohesion. The subject is worth to investigate and the manuscript is well-written in terms of material and methods. Nevertheless, it is suggested to explain below comments and the required information:

Reply: Thank you very much for mentioning these points.

1. Suggest to add some other related AI studies to enhance the quality of your work.

Reply: Thank you for mentioning this point. We have added several related works.

2. Please correct some of your tables.

Reply: Thank you very much. We changed and corrected them.

3. Although, in the introduction section, very good contents are presented, suggest to more focus on this section.

Reply: Thank you for this point and we added several sentences in the revised manuscript to this section.

4. There are several grammatical problems in the text; it is better to check the whole text.

Reply: Many thanks for reviewing our paper. We checked the whole of manuscript one more time and corrected some problems.

5. What suggestions do you have for using these models in the industry? How would you describe the performance of this new model in examining laboratory results? Please explain.

Reply: Many thanks for these comments. This new model (GMDH) offers a new solution and can be used as an alternative to industrial and laboratory works. This code can be used as a software for solving the problem.

6. This new technique is presented in great detail, which can provide useful information to researchers.

Reply: Thank you for your positive feedback. Hopefully, our model will be useful for other researcher and engineers.

Thank you for your time and kind consideration.

Best regards,
Dieu Tien Bui
Corresponding author

Response to the reviewer #2:

Dear Prof. / Dr.

I would like to thank you for your constructive comments and time. We revised and improved our paper based on your comments. The following are our replies to your comments:

The subject is interesting. I like to suggest omit the abbreviation in the title and double check the English as well.

It is fairly well written and can be considered for the publication after a double check avoiding typographical errors.

Reply: Thank you very much for your time to review our paper and for your positive feedback. Based on your suggestions, our paper has been check one more time to improve English quality of the paper.

Thank you for your time and kind consideration.

Best regards,
Dieu Tien Bui
Corresponding author

[Click here to view linked References](#)1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

Cover Letter

Date: 26 February 2019

Subject: Submission of a revised manuscript for evaluation and publication

Dear Editor,

I am enclosing herewith a **revised** manuscript entitled “*Assessing cohesion of the rocks proposing a new intelligent technique namely group method of data handling*” for possible evaluation and publication in “*Engineering with Computers*”. The helpful and constructive comments by the reviewer are greatly appreciated. The revised format of our paper is now ready based on the comments and advises of reviewer. As seen in the enclosed documents, the content of the manuscript has been rewritten entirely with better understanding and clearer concept.

It should be mentioned that our response to reviewer's comments can be found as "Response Letter" file and our changes are shown using red color.

Sincerely Yours,

Dieu Tien Bui

Faculty of Environment and Labour Safety,

Ton Duc Thang University,

Ho Chi Minh City, Viet Nam.

Email: buitiendieu@tdtu.edu.vn.

Response Letter

Ref.: EWCO-D-19-00076

Title: Assessing cohesion of the rocks using a new intelligent technique namely GMDH

To: Engineering with Computers

Dear Editor,

I would like to thank you for giving us the opportunity to evaluate our paper with your expert and knowledgeable reviewers. The revised format of our paper is now ready based on the comments and advises of reviewers. In the revised manuscript, the changes are shown using red color. Our responses to the comments of reviewers can be seen in the following lines.

- Response to Reviewer #1

- Response to Reviewer #2

Thank you for your time and kind consideration.

Best regards,

Dieu Tien Bui

Corresponding author

Response to the reviewer #1:

Dear Prof. / Dr.

I would like to appreciate your precise comments. Please consider our explanations and clarifications.

In the above paper, the new model of intelligence methods (GMDH) was used to assess the cohesion. The subject is worth to investigate and the manuscript is well-written in terms of material and methods. Nevertheless, it is suggested to explain below comments and the required information:

Reply: Thank you very much for mentioning these points.

1. Suggest to add some other related AI studies to enhance the quality of your work.

Reply: Thank you for mentioning this point. We have added several related works.

2. Please correct some of your tables.

Reply: Thank you very much. We changed and corrected them.

3. Although, in the introduction section, very good contents are presented, suggest to more focus on this section.

Reply: Thank you for this point and we added several sentences in the revised manuscript to this section.

4. There are several grammatical problems in the text; it is better to check the whole text.

Reply: Many thanks for reviewing our paper. We checked the whole of manuscript one more time and corrected some problems.

5. *What suggestions do you have for using these models in the industry? How would you describe the performance of this new model in examining laboratory results? Please explain.*

Reply: Many thanks for these comments. This new model (GMDH) offers a new solution and can be used as an alternative to industrial and laboratory works. This code can be used as a software for solving the problem.

6. *This new technique is presented in great detail, which can provide useful information to researchers.*

Reply: Thank you for your positive feedback. Hopefully, our model will be useful for other researcher and engineers.

Thank you for your time and kind consideration.

Best regards,

Dieu Tien Bui

Corresponding author

Response to the reviewer #2:

Dear Prof. / Dr.

I would like to thank you for your constructive comments and time. We revised and improved our paper based on your comments. The following are our replies to your comments:

The subject is interesting. I like to suggest omit the abbreviation in the title and double check the English as well.

It is fairly well written and can be considered for the publication after a double check avoiding typographical errors.

Reply: Thank you very much for your time to review our paper and for your positive feedback. Based on your suggestions, our paper has been check one more time to improve English quality of the paper.

Thank you for your time and kind consideration.

Best regards,

Dieu Tien Bui

Corresponding author

[Click here to view linked References](#)

1
2
3
4 **Assessing cohesion of the rocks proposing a new intelligent technique namely group**
5
6 **method of data handling**
7
8
9

10
11 Wusi Chen¹, Manoj Khandelwal², Bhatawdekar Ramesh Murlidhar³, Dieu Tien Bui^{4&5*}, M. M.
12
13 Tahir⁶, Javad Katebi⁷
14
15
16
17

18
19 ¹ Chongqing Jianzhu College, Chongqing 400072, China. Email:34636386@qq.com.
20

21 ² School of Engineering and Information Technology, Faculty of Science and Technology,
22
23 Federation University Australia, PO Box 663, Ballarat, Victoria 3353, Australia. Email:
24 m.khandelwal@federation.edu.au.
25
26

27
28 ³ Geotropik- Centre of Tropical Geoengineering, School of Civil Engineering, Faculty of
29
30 Engineering, Universiti Teknologi Malaysia, Skudai 81310, Johor, Malaysia. Email:
31 rmbhatawdekar@gmail.com.
32
33

34
35 ⁴Geographic Information Science Research Group, Ton Duc Thang University, Ho Chi Minh City,
36
37 Viet Nam.
38

39
40 ^{5*}Faculty of Environment and Labour Safety, Ton Duc Thang University, Ho Chi Minh City, Viet
41
42 Nam. Email: buitiendieu@tdtu.edu.vn. (**Corresponding Author**)
43
44

45
46 ⁶UTM Construction Research Centre, Institute for Smart Infrastructure and Innovative
47
48 Construction (ISIIC), Faculty of Civil Engineering, Universiti Teknologi Malaysia, 81310 Johor
49
50 Bahru, Johor, Malaysia. Email: mahmoodtahir@utm.my.
51
52

53 ⁷ Faculty of Civil Engineering, University of Tabriz, Tabriz, Iran. Email: katebi@tabrizu.ac.ir.
54
55
56
57
58
59
60

1
2
3
4 **Abstract**
5
6

7
8 In this study, evaluation and prediction of rock cohesion is assessed using multiple regression as
9 well as group method of data handling (GMDH). It is a well-known fact that cohesion is the most
10 crucial rock shear strength parameter, which is a key parameter for the stability evaluation of some
11 geotechnical structures such as rock slope. To fulfill the aim of this study, a database of three
12 model input parameters, i.e., p-wave velocity, uniaxial compressive strength and Brazilian tensile
13 strength and one model output, which is cohesion of limestone samples was prepared and utilized
14 by GMDH. Different GMDH models with neurons and layers and selection pressure were tested
15 and assessed. It was found that GMDH model number 4 (with 8 layers) shows the best performance
16 among all of tested models between the input and output parameters for the prediction and
17 assessment of rock cohesion with coefficient of determination (R^2) values of 0.928 and 0.929, root
18 mean square error (RMSE) values of 0.3545 and 0.3154 for training and testing datasets,
19 respectively. Multiple regression analysis was also performed on the same database and R^2 values
20 were obtained as 0.8173 and 0.8313 between input and output parameters for the training and
21 testing of the models, respectively. The GMDH technique developed in this study is introduced as
22 a new model in field of rock shear strength parameters.
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43

44 **Keywords:** GMDH, Rock cohesion, P-wave, Uniaxial compressive strength, Brazilian tensile
45 strength.
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

1. Introduction

One of the most important aspects of designing underground structures is that the engineer should understand and predict the mechanical behavior of rock under pressure. Rocks under pressure encounter two mechanisms of resistance – (1) Internal friction angle (ϕ) and (2) cohesion (C). For example, a precise estimate of Shear Strength, which will determine to what extent the rock can resist deformation under shear forces, is very important [1]. Shear Strength can be measured directly from lab tests on samples, but there are two problems with it – it is time consuming and expensive; and good quality samples are difficult to obtain particularly in weak and jointed rocks [2]. Hence a method of using rock index tests has been developed [1, 3–6], which makes it easier for assessing shear strength. These tests are faster and cost are lesser than uniaxial or triaxial compressive tests [7, 8]. **Scientists carry out such shear strength tests on samples made of mixture rock particles, sand and clay [9–17]**, and find that increase in the proportion of rock particles increases the shear strength [18]. For weak and highly jointed rocks, a non-linear Mohr-Coulomb strength criterion has shown good results. However, this test has two limitations propounded by Singh and Singh [19]– one is linear strength response and the other is non-consideration of intermediate principal stress on strength behavior. By applying Barton’s critical state concept [20], non-linear strength criterion was acquired. Bivariate and multiple regression techniques applied on 45 different mudrock samples by Hajdawrish and Shakoor [21] established a correlation between geological and engineering properties like shear strength. In this manner they determined relationships between mineralogy, clay content, water, adsorption, dry density, Atterberg Limits, void ration, specific gravity, slake durability and shear strength and reported the estimation of ϕ and C in mudrock samples.

1
2
3
4 A comparison of Mohr-Coulomb and Hoek-Brown criteria [22] as applied to shale was studied by
5
6 Yazdani [23]. The study showed that using Hoek-Brown criterion to develop a failure envelope
7
8 gave a better description of the behavior of shale in field. The reason was that the classical Mohr-
9
10 Coulomb criterion of prediction of rock behavior did not consider inherent discontinuities in the
11
12 in situ rock masses. In another research, Ghazvinian et al [24] established that under normal stress
13
14 by external loading, the anisotropic shear behavior in compact rock sample is represented by β ,
15
16 the gradient of schistosity planes. The effective shear strength, which depended on influences of
17
18 confinement and anisotropy varied from high to low, with variation in β . In a study of mechanical
19
20 properties of shale, Islam and Skalle [25] computed various properties under different confinement
21
22 pressures, varying bedding planes, using drained/undrained processes. Lab tests on shale samples
23
24 showed that the Poisson's ratio had decreased by 40% after drainage, accompanied by a high
25
26 degree of heterogeneity. This led Barton [26] to conclude that non-linear classical Mohr-Coulomb
27
28 criterion gave a more reliable forecast of in rock behavior in different conditions – rock fill or rock
29
30 joints or rock masses.
31
32

33
34
35
36
37
38 The Application of artificial intelligence in geotechnical engineering is increasing [27–35]. The
39
40 group method of data handling (GMDH) which is a type of neural network (NN), can be considered
41
42 as a potent identification technique without having specific understanding of the processes. It is
43
44 utilized for model complicated systems, in which unknown relationships exist between the
45
46 variables. The GMDH algorithm is considered as a self-organizing approach and it can generate
47
48 complex models, gradually according to their performances [36, 37]. Although GMDH is similar
49
50 to NN, there are a number of advantages compared to NN. Among them, high speed and using
51
52 easier mathematical functions which are accessible, can be mentioned for GMDH technique [38].
53
54
55
56
57
58
59
60
61
62
63
64
65

1
2
3
4 On the other hand, NN does not have an acceptable performance prediction in implementing and
5
6 solving complex problems [37].
7
8

9
10 The application of the GMDH method has been used in various fields for evaluating different
11
12 issues. This method has been used for issues that require linear and nonlinear computing. Some
13
14 uses of this method are also used in civil and geotechnical engineering [38–40]. Recently, one of
15
16 the things that has been discussed in the development of this approach has been by Koopialipoor
17
18 et al. [41].
19
20

21
22 As far as authors know, application of GMDH for predicting rock cohesion has not been
23
24 used/evaluated by the researchers. Therefore, in this study, a GMDH model is proposed to be
25
26 developed for forecasting rock cohesion. In the first step, 63 data sets were prepared and used to
27
28 develop a model. In these data sets, the model inputs were - p-wave velocity (V_p), uniaxial
29
30 compressive Strength (UCS) and Brazilian tensile strength (BTS). In the next step, the case study
31
32 and all applied methods were tested for predicting cohesion of the rock. The results would be
33
34 discussed and the most suitable model for prediction of rock cohesion would be introduced to the
35
36 reader.
37
38
39
40
41
42
43

44 **2. Structure of GMDH**

45
46 Artificial neural network (ANN) concept is considered as a system of high non-linearity by parallel
47
48 operation, that is motivated by the complicated structure of the human brain [37]. The group
49
50 method of data handling (GMDH) is a type of NN which can be recognized as a self-organizing
51
52 method. It is able to generate complex networks according to their performances estimation on
53
54 asset of multi-input, single-output data pairs (X_i, y_i) ($i=1, 2, \dots, M$). Generating an analytical
55
56
57
58
59
60

1
2
3
4 function in a feed-forward network (FFN) according to a transfer function is called quadratic node.
5
6 In this way, function coefficients are achieved using the regression methods in the principle idea
7
8 of GMDH. The GMDH algorithm is used to display a model consists of a series of neuron layers,
9
10 where in every layer, through a quadratic polynomial, various pairs are connected, and produce
11
12 new neurons in the following layer(s). Such characteristic of the model allows mapping inputs to
13
14 output or outputs.
15
16
17
18

19 In Figure 1, the structure of the technique is given. As can be seen, the four input parameters enter
20
21 the system. In the first layer, different functions are created and then they are selected by the
22
23 criteria, these functions and entered into the stage or the next layer. Finally, a function is named as
24
25 the output of the model.
26
27
28
29

30 The relation 1 shows the general function of the parameters.
31

$$\hat{y}_i = f(x_{i1}, x_{i2}, x_{i3}, \dots, x_{in}), (i = 2, 3, \dots, M) \quad (1)$$

32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

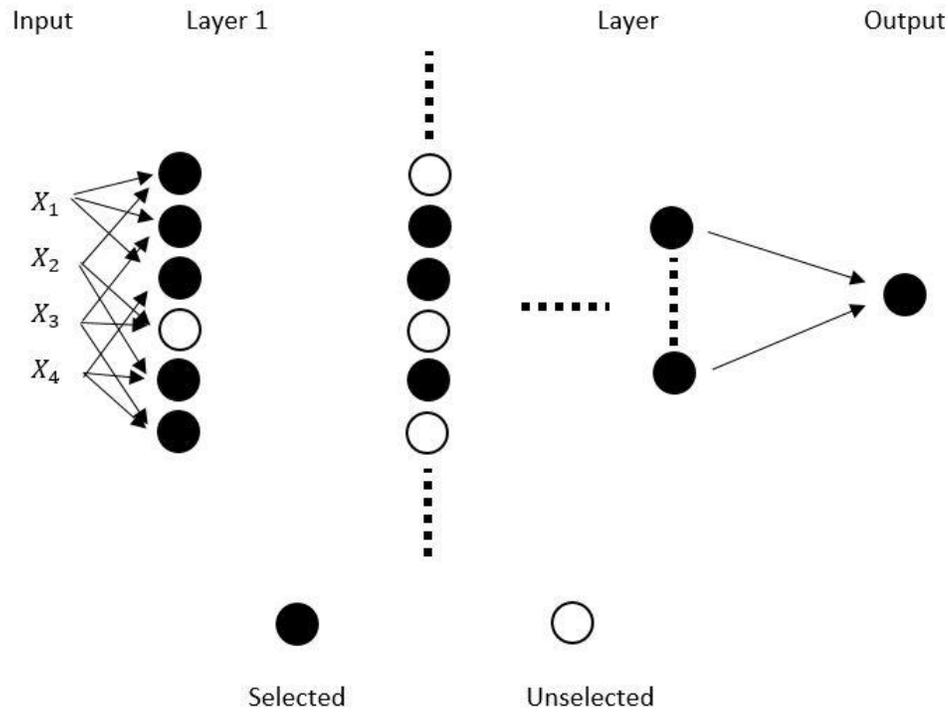


Figure 1 A proposed structure of GMDH model

The general trend of this model is based on the determination of the following function parameters:

$$y = a_0 + \sum_{i=1}^n a_i x_i + \sum_{i=1}^n \sum_{j=1}^n a_{ij} x_i x_j + \sum_{i=1}^n \sum_{j=1}^n \sum_{k=1}^n a_{ijk} x_i x_j x_k + \dots \quad (2)$$

In fact, here, a mathematical relationship between different variables must be solved. Coefficients of ‘a’ are among the most important parameters to be determined. To determine this parameter, different functions are created at each stage and layer. This process is repeated to minimize the following equation:

$$E = \frac{\sum_i^M = 1(y_i - y(x_i, x_j))^2}{M} \rightarrow \min \quad (3)$$

For more information, refer to recent research [41].

The generated functions are determined on each layer using the neurons that they use. To select these parameters in the layers, the selection pressure criterion is defined. This criterion acts so that any created function that has the required conditions is sent to the next step, and other functions are deleted. This criterion is defined by the mathematical relation 4. The value of this parameter is between 0 and 1. When the α parameter is given a value of 1, that is, the functions with the lowest error are selected. This causes the number of functions to be selected. When the value is closer to zero, more data is selected for the next step.

$$e_c = \alpha \times \text{RMSE}_{\min} + (1 - \alpha) \times \text{RMSE}_{\max} \quad (4)$$

$$\text{RMSE} = \sqrt{\text{MSE}} \quad (5)$$

The main trend of this model is presented in Figure 2. In this flowchart, all the scenarios used to implement the water model are mentioned. In the end, to check the performance of the models, the regression index of R^2 is also used alongside RMSE.

$$R^2 = \left(1 - \frac{\sum_{q=1}^{\text{Num}_{\text{doto}}} (Y_q - \hat{Y}_q)^2}{\sum_{q=1}^{\text{NUM}_{\text{doto}}} (Y_q - \bar{Y})^2} \right) \quad (6)$$

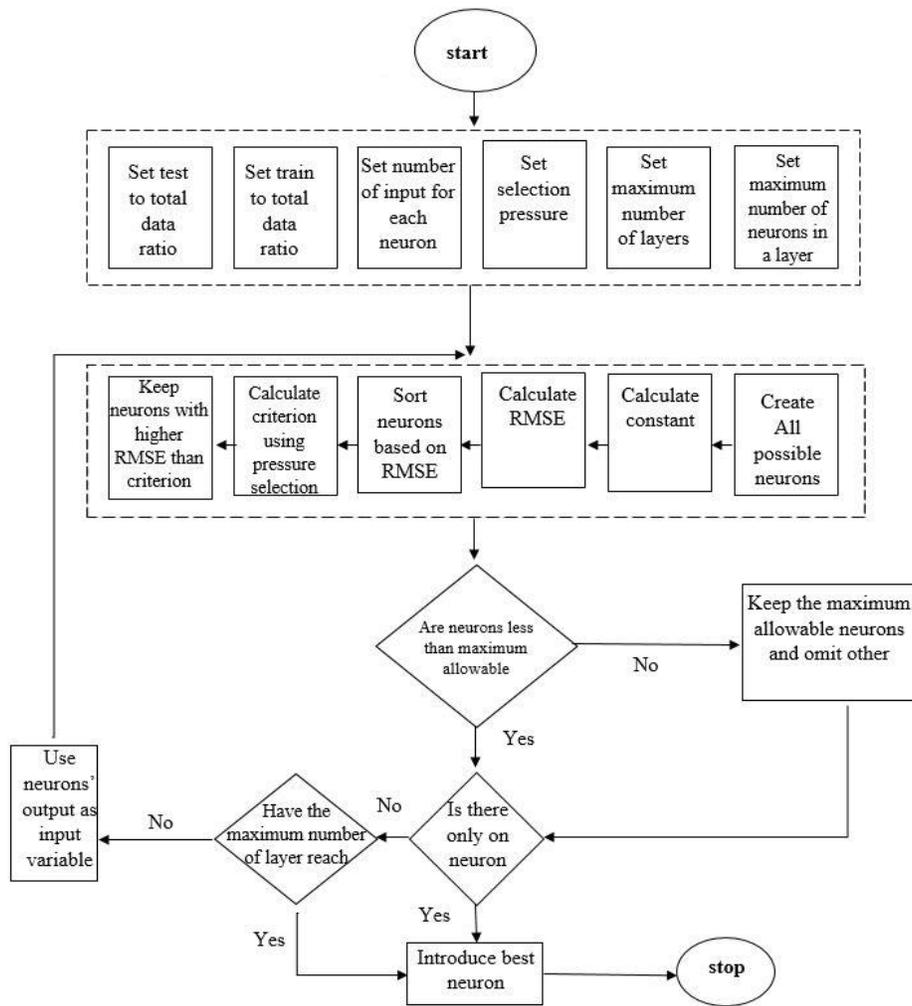


Figure 2 The general trend of implementing a GMDH model

3. Laboratory Investigation

Core drilled rock samples in NX size were collected from the subject rock mass. The ends of core samples were trimmed and cut to standard sizes as per ISRM [42]. The ends were thoroughly smoothed, using a lathe machine, to avoid end-effects, and then various physico-mechanical properties were determined.

1
2
3
4 **3.1 Measurement of *p*-wave Velocity**
5

6 A PUNDIT (Portable Ultrasonic Non-destructive Digital Indicating Tester) was used to determine
7 the *p*-wave velocity of rock samples. As per ISRM [43], a prepared sample is subjected to a
8 mechanical pulse generated by piezo-electric transducers in the PUNDIT. High voltage electric
9 pulses are converted to mechanical pulses - *p*-waves - by piezo-electric transducers. These
10 mechanical pulses applied at one end of the sample and received at the other end enable the
11 instrument to determine the *p*-wave velocity.
12
13
14
15
16
17
18
19
20
21

22 **3.2 Measurement of Uniaxial Compressive Strength (UCS)**
23

24 As per ISRM [44], NX Size (54mm diameter) cylindrical core-samples of rock are collected and
25 loaded between the platens of the Universal Testing Machine (UTM). A steady stress rate of 1.0
26 MPa per sec is applied till the failure occurs. The stress values are plotted and the peak of the
27 curve, where it takes a dip at failure, is noted and that is recorded as the compressive strength of
28 the sample.
29
30
31
32
33
34
35
36
37
38
39

40 **3.3 Measurement of Brazilian Tensile Strength:**
41

42 The Brazilian Test is a popular method of measuring tensile strength, in which a tensile failure is
43 induced along one axis while applying a compressive strength along another axis. The principal of
44 the Brazilian Test is that when subjected to biaxial stress fields, most rocks fail in tensile strength
45 in one axis, when a compressive strength is applied at the other axis. The point to be noted,
46 however, is that the magnitude of the compressive stress should not exceed three times that of the
47 of the tensile stress [45].
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65

1
2
3
4 **3.4 Measurement of Cohesion:**
5

6
7 The equipment used for measuring cohesion consists of a hydraulic actuator, hydraulic pressure
8
9 unit, loadframe, data acquisition and measuring devices and a controller unit. Such equipment is
10
11 used to carry out triaxial compression tests, using isotropic confining pressures (σ_3). This comes
12
13 very close to simulating the stresses in a rockmass that is subject to weight of the overburden. In
14
15 order to do this, a core sample is inserted into a triaxial cell and a hydraulic fluid is used as a
16
17 medium to apply confining pressure. Keeping the confining pressure or cell pressure at a constant
18
19 level, the axial load is gradually increased using the hydraulic actuator. Measurements are
20
21 transmitted into the data logger and analyzed using testing software. A Mohr circle is drawn for
22
23 each sample.
24
25
26
27

28
29 In this study, the cohesion tests were carried out on a number of similar samples, using different
30
31 confining pressures. The data was used to draw a number of Mohr circles. Then tangent line drawn
32
33 through the Mohr circles is the measure of cohesion of rock samples.
34
35
36
37
38

39 **4. Statistical Data**
40

41
42 Enormous amount of literature available shows that shear strength of rock bodies can be predicted
43
44 using simple rock indices as inputs. Tests used to assess rock indices are simple and easy to
45
46 perform.
47
48

49
50 In this study, to develop a model for assessing shear strength, a series of rock index tests were
51
52 carried out on limestone samples. 63 samples were tested to generate the database, measuring V_p ,
53
54 UCS, BTS and Triaxial Compression Tests. These indices were used as inputs to determine the
55
56 cohesion (C) as output. The values of C were used for further analyses. These data, along with
57
58 other related data comprising of the database are presented in Table1.
59
60

Table1 Database with Statistical Information of Rock Test Indices

Data	Abbreviation	Unit	Data type	Min	Max	Var	Mean
P-wave velocity	Vp	m/s	Input	3405.78	4735.10	100789.1	3978.74
Uniaxial compressive strength	UCS	MPa	Input	94.53	137.95	105.76	110.10
Brazilian tensile strength	BTS	MPa	Input	11.68	17.31	1.90	14.07
Cohesion	C	MPa	Output	16.13	21.50	1.80	18.45

The process of developing statistical and GMDH models for predicting cohesion properties using data from the database is described in the following sections.

5. Model Development

For identifying the best method of estimating rock cohesion, multiple regression analysis were used along with GMDH predictive models (Under two different conditions). The objective was to tabulate and compare the performance of each predictive model in assessing rock cohesion, and identify the most effective model.

The following sub-sections contain the process of each of the predictive models studied and compared.

5.1 Developing GMDH

In this section, implementation of the water model is considered. The purpose of this research is to develop a new soil model for prediction of water. As mentioned, the water model is a kind of neural network, which is actually introduced as a new method. To design this model, input and output data were selected from Table 1. After initial data analysis, they were divided into two parts: training and testing. According to the researchers' recommendations, 80% of the data was allocated to the training and other data to the testing [46, 47].

1
2
3
4 Given that any prediction model is affected by various parameters, in this model, parameters such
5
6 as the number of neurons, the layer and the selection pressure are effective. In the previous section,
7
8 explanations were given in these cases. In the following, to develop the model, there are several
9
10 discussions on these parameters. These parameters are evaluated for effective prediction of rock
11
12 cohesion.
13
14
15
16
17
18
19

20 **5.1.1 Numbers of Neuron**

21
22
23 One of the parameters that is considered in neural networks is the number of neurons. Choosing
24
25 this parameter, given the conditions in which each data has in computational space, can has a great
26
27 importance on the performance of the models. In the GMDH model, the choice of this number
28
29 varies according to each layer. As mentioned in the previous section, this model has different
30
31 layers, and each layer can have different number of neurons depending on its previous layer.
32
33 However, a high limit for the number of neurons should be used to allow the model to run. Some
34
35 researchers have proposed the maximum number of neurons in the GMDH model from equation
36
37
38
39
40
41
$$\binom{n}{2} = \frac{n(n-1)}{2}$$
, where n is the number of inputs. Although, according to conditions it may be
42
43
44 possible which the number of neurons receive more neurons than this limit. If more neurons are
45
46 selected from the limit, the percentage of divergence is usually higher in the results, and the result
47
48 may not be desirable.
49
50
51

52
53 In this section, 12 models with a number of neurons from 2 to 20 were designed. Each model was
54
55 run several times, and the best conditions were chosen. The two statistical parameters, R^2 and
56
57 RMSE, were used as indicators to compare the performance of the models [48–50]. The R^2 or
58
59
60

RMSE value is closer to 1 and zero, respectively, the model offer an excellent performance. After the R^2 and RMSE values were assigned to both the training and test sections for 12 models, the scoring method introduced by Zorlu et al. [3] was performed. This method is based on the fact that the higher the R^2 value, the higher the score and vice versa. The lower the RMSE, the higher the score is given. This was done for each row of models, and ultimately they get their points in the end. With this method, the model with the highest score is introduced as the best model that predicts rock cohesion. In Table 2, Model 8 with the highest score (30) is selected as the best model obtained by the neuron changes.

Table 2 Effects of neuron number on GMDH performance

Model No	Number of Neuron	Network Result				Ranking				Total Rank
		Train		Test		Train		Test		
		R^2	RMSE	R^2	RMSE	R^2	RMSE	R^2	RMSE	
1	2	0.931	0.3663	0.929	0.3631	9	5	6	5	25
2	4	0.925	0.3757	0.901	0.4497	6	2	1	2	11
3	6	0.924	0.3648	0.936	0.3479	5	6	9	8	28
4	8	0.939	0.3608	0.909	0.4498	10	8	2	1	21
5	10	0.931	0.3580	0.916	0.3488	9	9	3	7	28
6	12	0.916	0.3777	0.917	0.4334	3	8	4	3	18
7	14	0.923	0.3616	0.948	0.3606	4	1	10	6	21
8	16	0.929	0.3474	0.935	0.3814	8	10	8	4	30
9	18	0.928	0.3725	0.928	0.3176	7	4	5	9	23
10	20	0.928	0.3729	0.931	0.3038	7	3	7	10	27

5.1.2 Number of layers

The next step to improve the performance of the GMDH model is to check the number of layers. In neural network models such as ANN, researchers usually used 3 layers, the first and last layers are introduced as input and output layers. While the hidden layer is the layer that is checked on the neurons. Unlike other neural models, the GMDH model can have several layers, and each with different neurons can be included. However, selecting the number of optimum layers can be effective in performance and runtime system.

In this section, five models were implemented to evaluate the effect of the number of layers. These models consisted of 2 to 10 layers. In this step, R^2 and RMSE were used to help select the most effective model. In the previous section, the number of Neuron 16 (Model 8) was selected as the best model. In this case, all models were designed with 16 neurons. Scoring is the same as the previous section. In Table 3, the results of this review are presented. As can be seen, Model No. 4 has earned the highest score. The training and testing values of prediction model are for R^2 0.928 and 0.929.

Table 3 Effects of the layer number on GMDH model

Model No	Number of Layer	Network Result				Ranking				Total Rank
		Train		Test		Train		Test		
		R ²	RMSE	R ²	RMSE	R ²	RMSE	R ²	RMSE	
1	2	0.920	0.3759	0.922	0.3206	1	1	4	4	10
2	4	0.932	0.3605	0.915	0.3711	3	2	3	3	12
3	6	0.934	0.3395	0.893	0.4556	4	4	1	1	10
4	8	0.928	0.3545	0.929	0.3154	2	3	5	5	15
5	10	0.939	0.3222	0.905	0.4367	5	5	2	2	14

5.1.3 Selection pressure

The selection of each function has been introduced as a major factor in the design of the GMDH model by various researchers. This selection is known as the "selection pressure". Using this criterion, a number of data from the previous step, which created the best function in those conditions, are selected and entered the next layer. This process is repeated in the new phase to reach the final layer at the end. Finally, the best function that can really provide this model is chosen as the output of the GMDH model. The method of selecting this criterion is based on the number of data or system error. Some researchers have suggested that better performance can be obtained based on system error. In this research, it is also determined by system error. The more percentage of variations is chosen from the lower values, the more time is spent. Of course, further investigations make it possible to examine different conditions by constructing different functions.

In Table 4, a range of changes in the selection pressure criterion was used for GMDH models. 9 models were developed on this basis. These models were designed and executed based on the best

model of the previous stage, which included 16 neurons and 8 layers. Like previous processes, two R2 and RMSE parameters were used to evaluate the models in this section. After obtaining these two values for the training and testing sections, the results were scored and the best model was obtained. According to this method, Model No. 6 was introduced as the best model for predicting rock cohesion. Based on this, in the next section of the final model, which includes 16 neurons, and 8 layers and 60% selection pressure, and the influence of the number of parameters on prediction of rock cohesion is evaluated.

Table 4 Effects of various selection pressure percentages on GMDH performance

Model No	Selection pressure (%)	Network Result				Ranking				Total Rank
		Train		Test		Train		Test		
		R ²	RMSE	R ²	RMSE	R ²	RMSE	R ²	RMSE	
1	10	0.929	0.3701	0.880	0.3974	6	3	1	1	11
2	20	0.929	0.3671	0.925	0.3419	6	4	7	5	22
3	30	0.928	0.3613	0.935	0.3489	5	5	8	4	22
4	40	0.936	0.3501	0.883	0.3809	9	8	2	2	21
5	50	0.929	0.3731	0.902	0.3316	6	2	3	8	19
6	60	0.927	0.3457	0.941	0.3125	4	9	9	9	31
7	70	0.922	0.3920	0.921	0.3348	3	1	6	7	17
8	80	0.931	0.3502	0.920	0.3366	8	7	5	6	26
9	90	0.930	0.3591	0.908	0.3745	7	6	4	3	20

5.2 MR model

In this section, a linear regression (MR) model is developed using the same data as the GMDH model. The MR model is used to check the amount of rock cohesion prediction, and then a comparison is made between its results and the model of developed GMDH in this study. To design this model, the data were divided into two parts: training and test, with percentages of 80 and 20 percent, respectively [51]. This model creates a linear relationship between dependent and independent variables. This modeling is used by various researchers to assess the performance of developed models for initial evaluation [30, 41].

In this study, A ML model was obtained for comparison with the GMDH model results. In Figure 3 and 4, the results of this model are presented for rock cohesion evaluation. As can be seen, the accuracy of this model is less than GMDH models.

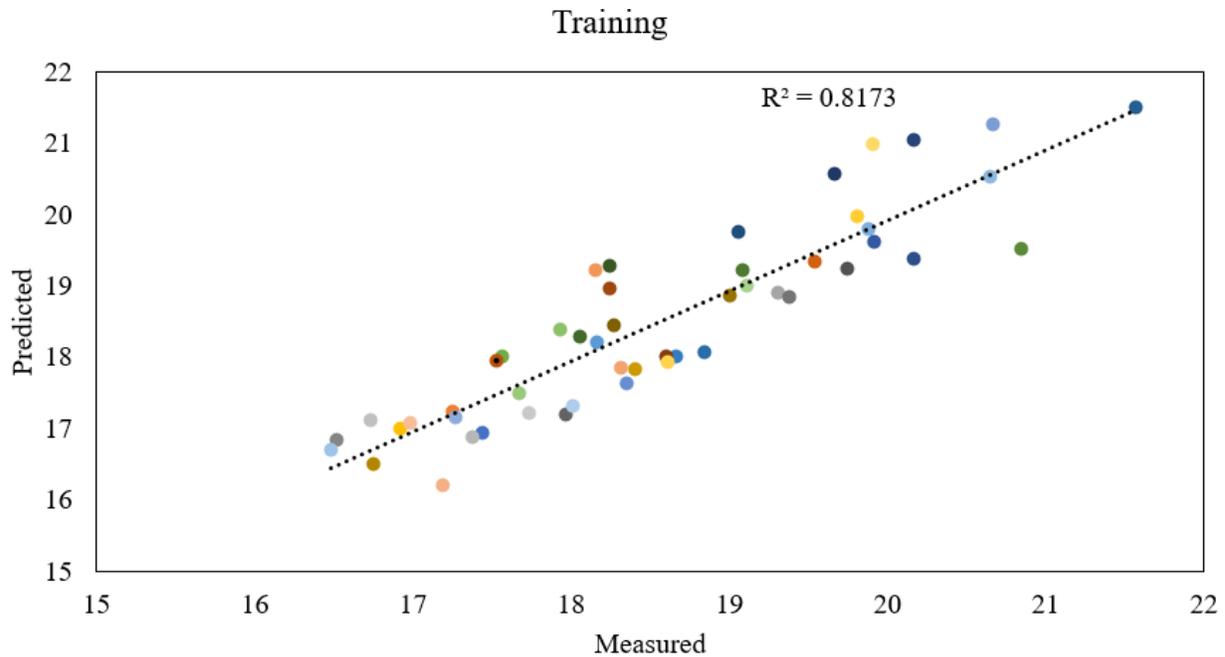


Figure 3 The proposed MR model to estimate rock cohesion

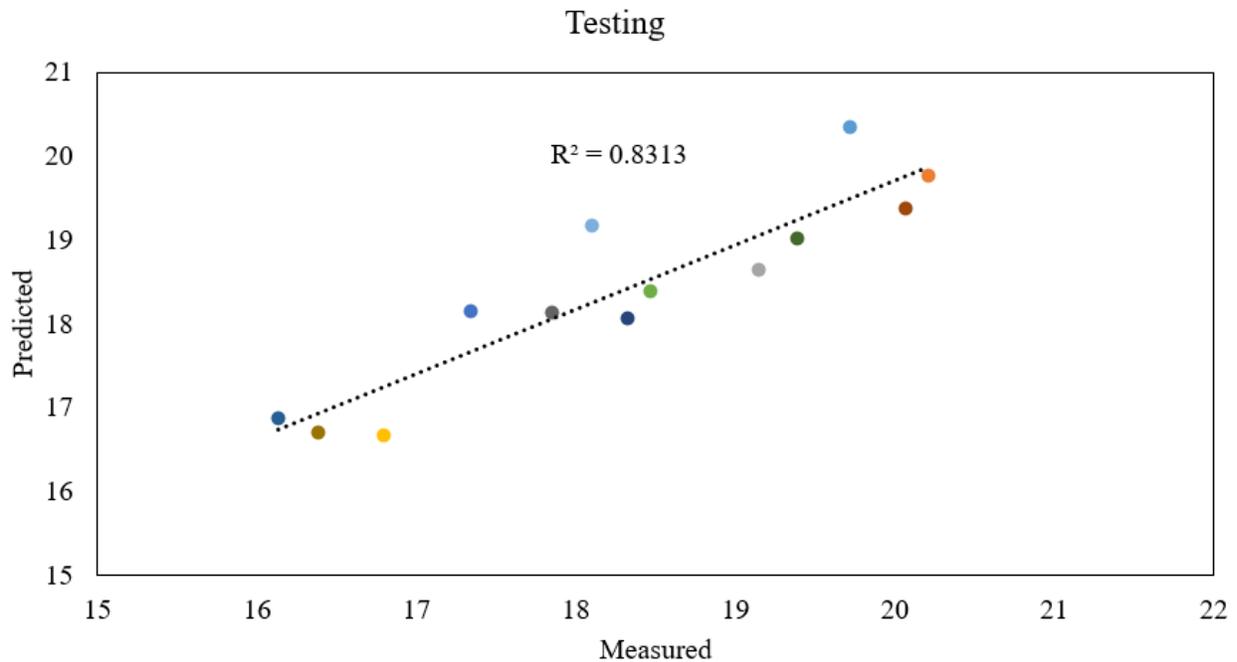


Figure 4 The proposed MR model to estimate rock cohesion

6. Evaluation of input numbers

In order to investigate the effects of input numbers, two models of GMDH1 (2 inputs) and GMDH2 (3 inputs) models in predicting rock cohesion were developed. In this section, by comparing these two models, the effect of inputs on the prediction of GMDH is investigated. It should be noted that for GMDH1 model, UCS and BTS and for GMDH2 model, V_p , UCS and BTS were used, respectively. The developed GMDH model was studied with the best conditions obtained from the previous stage (Number of neuron=16, Number of layer=8 and Selection pressure=60%). To evaluate the performance of developed models, two statistics indexes of R^2 and RMSE are used [47, 52]. During modeling, various models were made to reduce errors. This way help to check the results carefully. In this study, according to past research, five models were implemented [53, 54].

Table 5 and 6 show the obtained R^2 and RMSE results for all 5 developed models in predicting rock cohesion with 2 and 3 inputs. As stated earlier, the previous method for ranking of R^2 and

RMSE was used. Therefore, based on total rank values, GMDH1 model number 1 with rank = 16 and GMDH2 model number 5 with rank = 16 show the best performance capacity in their class.

The final results ($R^2 = 0.834$, $R^2 = 0.749$ for training and testing of GMDH1 and $R^2 = 0.943$, $R^2 = 0.939$ for training and testing of GMDH2) indicated that GMDH2 model has a great capacity in comparison with GMDH1 model for prediction of rock cohesion. Additionally, here the influence of the input parameters on the performance of the system can be studied. However, the existence of the third parameter (V_p) can improve up to 10% of the model's performance. Given that the two parameters of UCS and BTS have a great influence on Rock Cohesion, the third parameter can increase the prediction of rock cohesion. Finally, the prediction models for training and testing sections of model GMDH2 are shown in Figures 5 and 6, respectively. Figure 7 shows the values obtained from the two models and the actual values. In this figure it can be concluded that three parameters can improve the performance of the rock cohesion prediction with high accuracy.

Table 5 The result values for the developed model of GMDH1 in predicting rock cohesion with 2 inputs

Model	Network Result				Ranking				Total Rank
	Train		Test		Train		Test		
	R^2	RMSE	R^2	RMSE	R^2	RMSE	R^2	RMSE	
GMDH 1	0.834	0.5222	0.749	0.6837	3	5	5	3	16
GMDH 2	0.849	0.5390	0.691	0.8434	5	4	1	1	11
GMDH 3	0.837	0.5724	0.726	0.5566	4	2	3	5	14
GMDH 4	0.849	0.5431	0.699	0.8032	5	3	2	2	12
GMDH 5	0.807	0.6187	0.729	0.6683	2	1	4	4	11

Table 6 The result values for the developed model of GMDH2 in predicting rock cohesion with 3 input

Model	Network Result				Ranking				Total Rank
	Train		Test		Train		Test		
	R ²	RMSE	R ²	RMSE	R ²	RMSE	R ²	RMSE	
GMDH 1	0.938	0.3017	0.922	0.3059	2	1	1	2	6
GMDH 2	0.940	0.2939	0.938	0.3001	3	3	4	4	14
GMDH 3	0.947	0.2849	0.924	0.3089	5	5	2	1	13
GMDH 4	0.934	0.2899	0.933	0.3042	1	4	3	3	11
GMDH 5	0.943	0.2943	0.939	0.2991	4	2	5	5	16

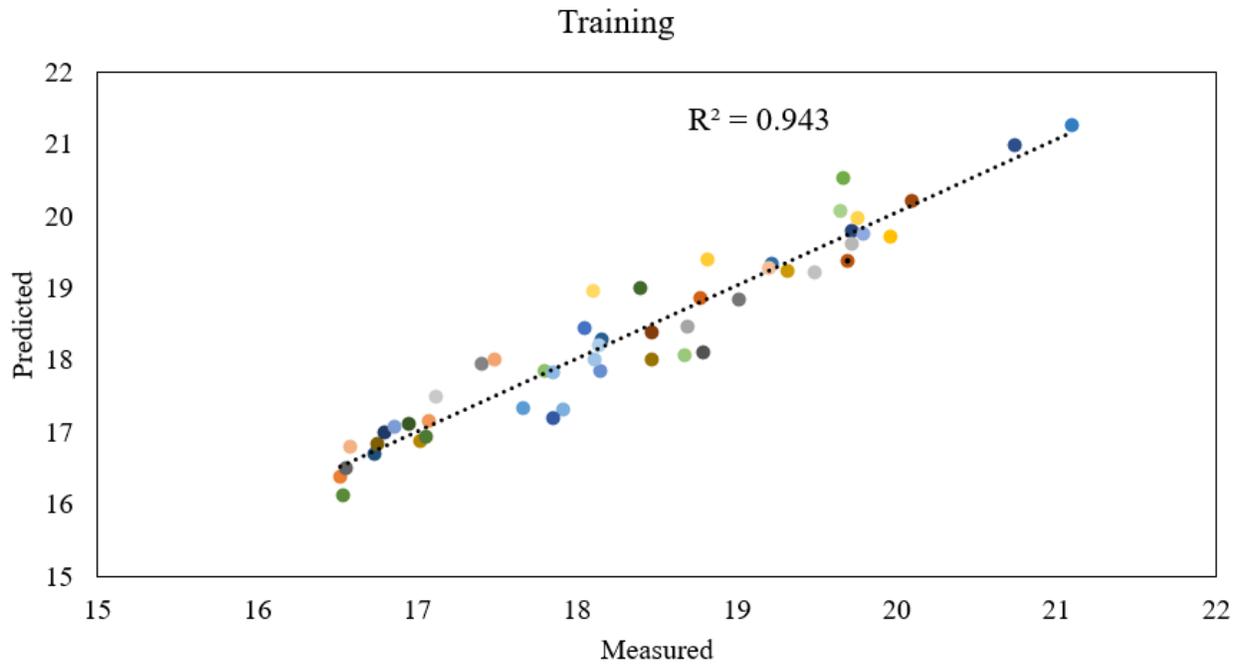


Figure 5 Training rock cohesion values for the best developing GMDH2 model with 3 inputs

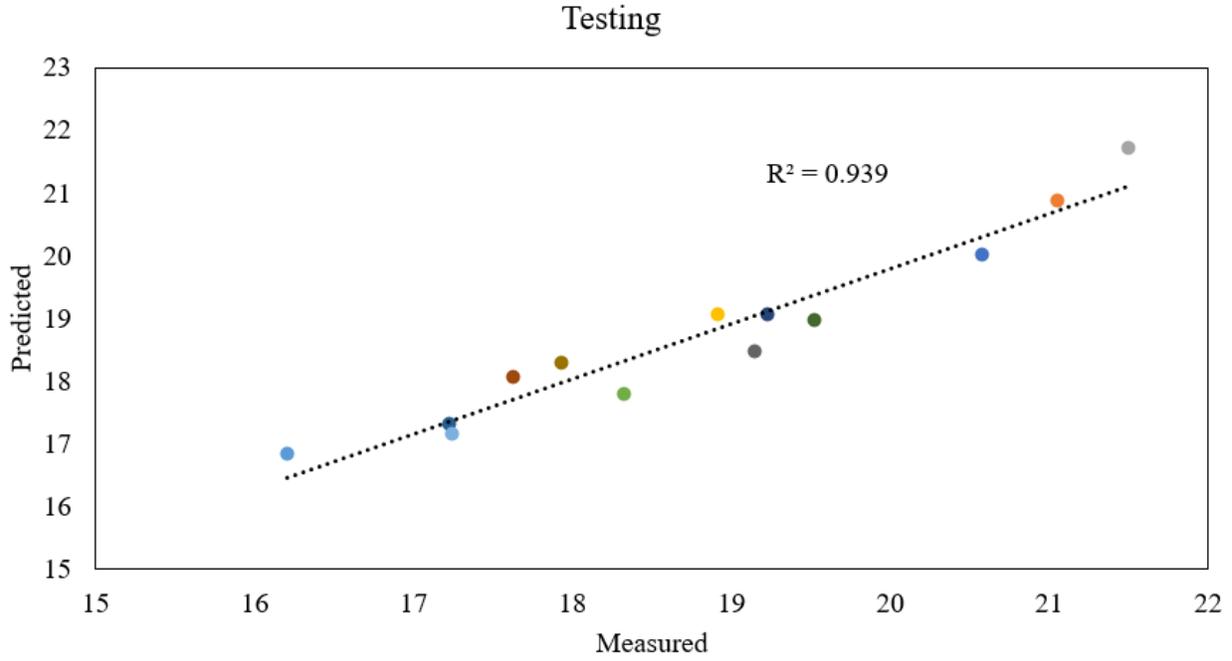


Figure 6 Testing rock cohesion values for the best developing GMDH2 model with 3 inputs

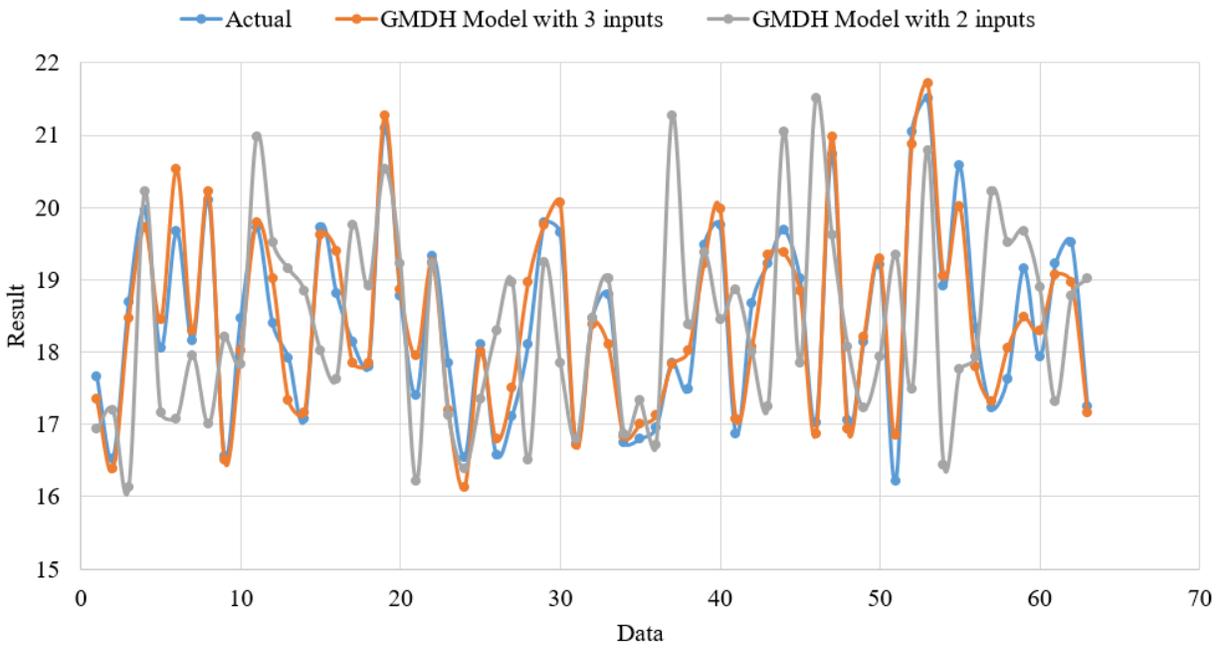


Figure 7 The results of GMDH1 and GMDH2

7. Conclusions

In this paper, an attempt has been done to find models for estimating / predicting cohesion in rocks using a new intelligent method. In the first stage, laboratory tests were measured for 63 samples. Four sets of data were measured including Vp, UCS, BTS and Cohesion. Then, the first three sets were given as inputs to conduct the intelligent model namely GMDH. This method, which is a branch of neural networks, was fully implemented and its prediction performance was investigated. At the end, the best model was selected with regard to two and three input parameters and their impacts. From the comparison between the two models (1 and 2), it can be concluded that the Vp parameter can increase the performance of the model up to 10%. To investigate performance of the GMDH technique, MR methodology was also considered and constructed. In terms of R², values of 0.943 and 0.939 for training and testing of GMDH and 0.817 and 0.831 for training and testing of MR indicate that GMDH technique is a capable method for rock cohesion prediction and it can be used for similar condition.

Acknowledgment:

The authors would like to express their sincere appreciation to reviewers because of their valuable comments that increased quality of our paper.

References

1. Armaghani D, Hajihassani M, Bejarbaneh B, Marto A (2014) Indirect measure of shale shear strength parameters by means of rock index tests through an optimized artificial neural network. Measurement
2. Alejano LR, Carranza-Torres C (2011) An empirical approach for estimating shear strength of decomposed granites in Galicia, Spain. Eng Geol 120:91–102
3. Zorlu K, Gokceoglu C, Ocakoglu F, et al (2008) Prediction of uniaxial compressive strength of

- 1
2
3
4 sandstones using petrography-based models. *Eng Geol* 96:141–158
- 5 4. Mohamad ET, Armaghani DJ, Momeni E, et al (2016) Rock strength estimation: a PSO-based BP
6 approach. *Neural Comput Appl* 1–12. <https://doi.org/10.1007/s00521-016-2728-3>
- 7 5. Jahed Armaghani D, Mohd Amin MF, Yagiz S, et al (2016) Prediction of the uniaxial compressive
8 strength of sandstone using various modeling techniques. *Int J Rock Mech Min Sci* 85:174–186.
9 <https://doi.org/10.1016/j.ijrmms.2016.03.018>
- 10 6. Armaghani DJ, Safari V, Fahimifar A, et al (2017) Uniaxial compressive strength prediction through
11 a new technique based on gene expression programming. *Neural Comput Appl* 1–10
- 12 7. Bejarbaneh BY, Bejarbaneh EY, Fahimifar A, et al (2018) Intelligent modelling of sandstone
13 deformation behaviour using fuzzy logic and neural network systems. *Bull Eng Geol Environ*
14 77:345–361
- 15 8. Monjezi M, Khoshalan H, Razifard M (2012) A neuro-genetic network for predicting uniaxial
16 compressive strength of rocks. *Geotech Geol Eng* 30:1053–1062
- 17 9. Liu H, Kou S, Lindqvist P, Tang C (2004) Numerical studies on the failure process and associated
18 microseismicity in rock under triaxial compression. *Tectonophysics* 384:149–174
- 19 10. Barla G, Barla M, Debernardi D (2010) New triaxial apparatus for rocks. *Rock Mech rock Eng*
20 43:225–230
- 21 11. Sarout J, Molez L, Guéguen Y, Hoteit N (2007) Shale dynamic properties and anisotropy under
22 triaxial loading: Experimental and theoretical investigations. *Phys Chem Earth, Parts A/B/C*
23 32:896–906
- 24 12. Kahraman S, Altun H, Tezekici BS, Fener M (2006) Sawability prediction of carbonate rocks from
25 shear strength parameters using artificial neural networks. *Int J Rock Mech Min Sci* 43:157–164
- 26 13. Amann F, Kaiser P, Button EA (2012) Experimental study of brittle behavior of clay shale in rapid
27 triaxial compression. *Rock Mech rock Eng* 45:21–33
- 28 14. Chong KP, Chen J-L, Dana G, Sailor S (1984) Triaxial testing of devonian oil shale. *J Geotech Eng*
29 110:1491–1497
- 30 15. Asadi M, Bagheripour MH (2014) Numerical and intelligent modeling of triaxial strength of
31 anisotropic jointed rock specimens. *Earth Sci Informatics* 7:165–172
- 32 16. Li D, Xiao P, Han Z, Zhu Q (2018) Mechanical and failure properties of rocks with a cavity under
33 coupled static and dynamic loads. *Eng Fract Mech*
34 <https://doi.org/10.1016/j.engfracmech.2018.10.021>
- 35 17. Zhu Q, Li D, Han Z, et al (2019) Mechanical properties and fracture evolution of sandstone
36 specimens containing different inclusions under uniaxial compression. *Int J Rock Mech Min Sci*
37 115:33–47
- 38 18. Iannacchione AT, Vallejo LE (2000) Shear strength evaluation of Clay-Rock mixtures. In: *Slope*
39 *Stability 2000*. pp 209–223
- 40 19. Singh M, Raj A, Singh B (2011) Modified Mohr–Coulomb criterion for non-linear triaxial and
41 polyaxial strength of intact rocks. *Int J Rock Mech Min Sci* 48:546–555
- 42 20. Barton N (1976) The shear strength of rock and rock joints. In: *International Journal of rock*
43 *mechanics and mining sciences & Geomechanics abstracts*. Elsevier, pp 255–279
- 44 21. Hajdarwish A, Shakoor A (2006) Predicting the shear strength parameters of mudrocks. *Geol Soc*
45 *London* 607
- 46 22. Hoek E, Carranza-Torres C, Corkum B (2002) Hoek-Brown failure criterion-2002 edition. *Proc*
47 *NARMS-Tac* 1:267–273
- 48 23. B. Yazdani (2012) Shear Strength Parameters of Shale Based on Triaxial Compression Test.
49 *Universiti Teknologi Malaysia, Malaysia*,
- 50 24. Ghazvinian A, Vaneghi RG, Hadei MR, Azinfar MJ (2013) Shear behavior of inherently anisotropic
51 rocks. *Int J Rock Mech Min Sci* 61:96–110
- 52 25. Islam MA, Skalle P (2013) An experimental investigation of shale mechanical properties through
53 drained and undrained test mechanisms. *Rock Mech Rock Eng* 46:1391–1413
- 54
55
56
57
58
59
60
61
62
63
64
65

- 1
- 2
- 3
- 4 26. Barton N (2013) Shear strength criteria for rock, rock joints, rockfill and rock masses: Problems and
- 5 some solutions. *J Rock Mech Geotech Eng* 5:249–261
- 6 27. Koopialipoor M, Armaghani DJ, Haghghi M, Ghaleini EN (2017) A neuro-genetic predictive model
- 7 to approximate overbreak induced by drilling and blasting operation in tunnels. *Bull Eng Geol*
- 8 *Environ* <https://doi.org/10.1007/s10064-017-1116-2>
- 9 28. Liao X, Khandelwal M, Yang H, et al (2019) Effects of a proper feature selection on prediction and
- 10 optimization of drilling rate using intelligent techniques. *Eng Comput* 1–12
- 11 29. Koopialipoor M, Fallah A, Armaghani DJ, et al (2018) Three hybrid intelligent models in estimating
- 12 flyrock distance resulting from blasting. *Eng Comput* <https://doi.org/10.1007/s00366-018-0596-4>
- 13 30. Hasanipanah M, Armaghani DJ, Amnieh HB, et al A Risk-Based Technique to Analyze Flyrock
- 14 Results Through Rock Engineering System. *Geotech Geol Eng* 36:2247–2260
- 15 31. Kainthola A, Singh PK, Verma D, et al (2015) Prediction of strength parameters of himalayan rocks:
- 16 a statistical and ANFIS approach. *Geotech Geol Eng* 33:1255–1278
- 17 32. Koopialipoor M, Armaghani DJ, Hedayat A, et al (2018) Applying various hybrid intelligent
- 18 systems to evaluate and predict slope stability under static and dynamic conditions. *Soft Comput*
- 19 <https://doi.org/10.1007/s00500-018-3253-3>
- 20 33. Zhao Y, Noorbakhsh A, Koopialipoor M, et al (2019) A new methodology for optimization and
- 21 prediction of rate of penetration during drilling operations. *Eng Comput* 1–9
- 22 34. Koopialipoor M, Fahimifar A, Ghaleini EN, et al (2019) Development of a new hybrid ANN for
- 23 solving a geotechnical problem related to tunnel boring machine performance. *Eng Comput* 1–13
- 24 35. Koopialipoor M, Murlidhar BR, Hedayat A, et al (2019) The use of new intelligent techniques in
- 25 designing retaining walls. *Eng Comput* 1–12
- 26 36. Ivakhnenko AG (1971) Polynomial theory of complex systems. *IEEE Trans Syst Man Cybern*
- 27 1:364–378
- 28 37. Haykin S (1999) *Neural Networks: A Comprehensive Foundation*. Prentice Hall, Upper Saddle
- 29 River, New Jersey
- 30 38. Kalantary F, Ardalan H, Nariman-Zadeh N (2009) An investigation on the S u–N SPT correlation
- 31 using GMDH type neural networks and genetic algorithms. *Eng Geol* 104:144–155
- 32 39. Kordnaeij A, Kalantary F, Kordtabar B, Mola-Abasi H (2015) Prediction of recompression index
- 33 using GMDH-type neural network based on geotechnical soil properties. *Soils Found* 55:1335–1345
- 34 40. Najafzadeh M, Barani G-A, Kermani MRH (2013) GMDH based back propagation algorithm to
- 35 predict abutment scour in cohesive soils. *Ocean Eng* 59:100–106
- 36 41. Koopialipoor M, Nikouei SS, Marto A, et al (2018) Predicting tunnel boring machine performance
- 37 through a new model based on the group method of data handling. *Bull Eng Geol Environ* 1–15
- 38 42. Ulusay R, Hudson JA ISRM (2007) The complete ISRM suggested methods for rock
- 39 characterization, testing and monitoring: 1974–2006. *Comm Test methods Int Soc Rock Mech*
- 40 *Compil arranged by ISRM Turkish Natl Group, Ankara, Turkey* 628:
- 41 43. Hatheway AW (2009) The complete ISRM suggested methods for rock characterization, testing and
- 42 monitoring; 1974–2006
- 43 44. Bieniawski ZT, Bernede MJ (1979) Suggested methods for determining the uniaxial compressive
- 44 strength and deformability of rock materials: Part 1. Suggested method for determination of the
- 45 uniaxial compressive strength of rock materials. In: *International Journal of Rock Mechanics and*
- 46 *Mining Sciences & Geomechanics Abstracts*. Pergamon, p 137
- 47 45. Jaeger JC (1967) Failure of rocks under tensile conditions. In: *International Journal of Rock*
- 48 *Mechanics and Mining Sciences & Geomechanics Abstracts*. Elsevier, pp 219–227
- 49 46. Khandelwal M, Singh TN (2007) Evaluation of blast-induced ground vibration predictors. *Soil Dyn*
- 50 *Earthq Eng* 27:116–125
- 51 47. Ghaleini EN, Koopialipoor M, Momenzadeh M, et al (2018) A combination of artificial bee colony
- 52 and neural network for approximating the safety factor of retaining walls. *Eng Comput* 1–12
- 53 48. Kato T, Otsubo T, Shimazaki K, et al (2018) Tool wear estimation method in milling process using
- 54
- 55
- 56
- 57
- 58
- 59
- 60
- 61
- 62
- 63
- 64
- 65

- 1
2
3
4 air turbine spindle rotation-control system equipped with disturbance force observer. *Int J Hydromechatronics* 1:384–402
- 5
6
7 49. Johnson JL (2018) Design of experiments and progressively sequenced regression are combined to
8 achieve minimum data sample size. *Int J Hydromechatronics* 1:308–331
- 9
10 50. Zhang S, Iwashita H, Sanada K (2018) Thermal performance difference of ideal gas model and van
11 der Waals gas model in gas-loaded accumulator. *Int J Hydromechatronics* 1:293–307
- 12
13 51. Koopialipour M, Ghaleini EN, Haghghi M, et al (2018) Overbreak prediction and optimization in
14 tunnel using neural network and bee colony techniques. *Eng Comput*
15 <https://doi.org/10.1007/s00366-018-0658-7>
- 16
17 52. Gordan B, Koopialipour M, Clementking A, et al (2018) Estimating and optimizing safety factors
18 of retaining wall through neural network and bee colony techniques. *Eng Comput*
19 <https://doi.org/10.1007/s00366-018-0642-2>
- 20
21 53. Jahed Armaghani D, Hajihassani M, Monjezi M, et al (2015) Application of two intelligent systems
22 in predicting environmental impacts of quarry blasting. *Arab J Geosci* 8:
23 <https://doi.org/10.1007/s12517-015-1908-2>
- 24
25 54. Hasanipanah M, Jahed Armaghani D, Monjezi M, Shams S (2016) Risk assessment and prediction
26 of rock fragmentation produced by blasting operation: a rock engineering system. *Environ Earth Sci*
27 75:. <https://doi.org/10.1007/s12665-016-5503-y>
28
29
30
31
32
33
34
35
36
37
38
39
40
41
42
43
44
45
46
47
48
49
50
51
52
53
54
55
56
57
58
59
60
61
62
63
64
65